

## PRODUCT DATA SHEET

Date: 05/03/2024

**Spinnaker** 550 Summit Avenue Troy, Oh 45373 800 543-9452

58# Primeglos<sup>TM</sup> Cover-up \*\* BP-164 \*\* 40# liner

Item#: 0048944

Adhesive: BP-164

TRIMLESS PROGRAMS			
Dist. Ctr	Length	Min. Width	Core
Troy, Ohio	2.5 K	3"	3"
Troy, Ohio	5 K	3"	3"
Troy, Ohio	10 K	4"	3"
New York	5 K	3"	3"
New York	10 K	4"	3"
New York	2.5 K	3"	3"
Chicago	2.5 K	3"	3"
Chicago	5 K	3"	3"
Chicago	10 K	4"	3"
Ontario, CA	2.5 K	3"	3"
Ontario, CA	5 K	3"	3"
Ontario CA	10 K	<b>4</b> "	3"

Facestock: 58# Primeglos<sup>TM</sup> Cover-up

A bright white, premium semi gloss litho with a dark gray opaque barrier coat applied to the backside for added opacity in applications requiring underlying text or graphics to be hidden. This facestock demonstrates excellent print characteristics when printed using flexo, offset, or letterpress. It can be continuous laser printed when used with the appropriate adhesive and liner combination.

## **Typical Value**

Basis Weight: 58 #/3300 ft<sup>2</sup> Caliper: 3.0 mils Tensile MD/CD: 35 / 18 #/inch Gloss: 72% 43 / 56 grams Tear MD/CD: >95% Opacity: Parker Print: .9 microns 90% Brightness:

A general purpose hot melt adhesive with excellent quick-stick properties. This adhesive exhibits excellent adhesion to a broad range of packaging surfaces and has improved die cutting and stripping attributes compared to other hot melt rubber based adhesives.

**Typical Value** 

Coat Weight:  $14 \#/3300 \text{ ft}^2$ Coat Weight:  $20.72 \text{ grams/m}^2$ 

Caliper: .6 mils Adhesion to Stainless Steel, oz. (90° Peel): 63 Loop Tack, oz.: 97

Service Temperature: -50 to 150 °F Minimum Application Temperature: 40 °F

Shear (1000g): 456 minutes

Release Liner: 40# liner A bleached, calendered liner featuring excellent die cutting and stripping

characteristics. Recommended for use in roll-to-roll applications.

**Typical Value** 

 $\begin{array}{lll} \text{Basis Weight:} & 41 \ \#/3000 \ \text{ft}^2 \\ \text{Caliper:} & 2.5 \ \text{mils} \\ \text{Tensile MD/CD:} & 34 \ / \ 21 \ \#/\text{inch} \\ \text{Tear MD/CD:} & 34 \ / \ 36 \ \text{grams} \\ \text{Opacity:} & 69 \ \text{max}\% \\ \end{array}$ 

Product Basis Weight Per MMSI: 246.53 #

**Total Product Caliper:** 6.1 mils

Shelf Life: 12 month(s) when stored at 72° F, 50% RH

For application recommendations call 877-210-5104 For samples or other questions please call your Sales Representative.

## **Important Notice**

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(\*).

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